INTERNATIONAL SEARCH REPORT

International application No. PCT/JP2004/016251

A. CLASSIFICATION OF SUBJECT MATTER Int.Cl⁷ B23P19/00, 21/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
Int.Cl⁷ B23P19/00, 21/00

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Jitsuyo Shinan Koho 1922-1996 Jitsuyo Shinan Toroku Koho 1996-2005 Kokai Jitsuyo Shinan Koho 1971-2005 Toroku Jitsuyo Shinan Koho 1994-2005

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Further documents are listed in the continuation of Box C.

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X Y	JP 6-724 A (Mitsubishi Motors Corp.), 11 January, 1994 (11.01.94), Par. Nos. [0019] to [0022]; Fig. 7 (Family: none)	1,3
Y	JP 3-239684 A (Honda Motor Co., Ltd.), 25 October, 1991 (25.10.91), Page 3, lower left column, line 2 to page 4, lower left column, line 9; Figs. 2 to 7 (Family: none)	2,8-10
¥	JP 63-62622 A (Mazda Motor Corp.), 18 March, 1988 (18.03.88), Page 3, lower left column, line 4 to page 3, lower right column, line 20; Figs. 1, 5 to 7 & US 4887341 A & KR 9103054 B	4,8-10

"A"	Special categories of cited documents: document defining the general state of the art which is not considered to be of particular relevance	To	later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention		
aE.			"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art document member of the same patent family		
"O"					
Date of the actual completion of the international search 20 January, 2005 (20.01.05)		Date of mailing of the international search report 08 February, 2005 (08.02.05)			
Name and mailing address of the ISA/ Japanese Patent Office		Authorized officer			
Pacsimile No.		Telephone No.			
Form	PCT/ISA/210 (second sheet) (January 2004)				

See patent family annex.

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International application No.
PCT/JP2004/016251

		PCT/JP2004/016251			
C (Continuation)	DOCUMENTS CONSIDER ED TO BE RELEVANT				
Category*	Citation of document, with indication, where appropriate, of the relevan	nt passages	Relevant to claim No.		
A	A JP 2001-198741 A (Honda Motor Co., Ltd.), 24 July, 2001 (24.07.01), Full text; Figs. 1 to 5 (Family: none)				
A	JP 4-250931 A (Mazda Motor Corp.), 07 September, 1992 (07.09.92), Full text; Figs. 1 to 8 (Family: none)		5–7		
A .	Microfilm of the specification and drawing annexed to the request of Japanese Utility Model Application No. 23472/1979 (Laid-oper No. 124383/1980) (Sanyo Machine Works, Ltd.), 03 September, 1980 (03.09.80), Full text; Figs. 1 to 3 (Family: none)	7	1-7		
A	JP 8-252783 A (Mitsubishi Motors Corp.), 01 October, 1996 (01.10.96), Full text; Figs. 1 to 9 (Family: none)		1-7		
A	JP 10-6149 A (Araco Corp.), 13 January, 1998 (13.01.98), Full text; Figs. 1 to 5 (Family: none)	4,8-10			
A	Microfilm of the specification and drawing annexed to the request of Japanese Utility Model Application No. 65560/1977 (Laid-oper No. 160098/1978) (Matsushita Electric Industrial Co., Ltd.) 14 December, 1978 (14.12.78), Full text; Figs. 1 to 7 (Family: none)	r n	2,4,8-10		

Porm PCT/ISA/210 (continuation of second sheet) (January 2004)

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International application No. PCT/JP2004/016251

	101,012004,010201			
Box No. II	Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)			
1. Claims	al search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons: Nos.: the they relate to subject matter not required to be searched by this Authority, namely:			
2. Claims becaus extent	Nos.: e they relate to parts of the international application that do not comply with the prescribed requirements to such an that no meaningful international search can be carried out, specifically: Claims 26-25			
3. Claims	Nos.: e they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).			
Box No. III	Observations where unity of invention is lacking (Continuation of item 3 of first sheet)			
This International Searching Authority found multiple inventions in this international application, as follows: The inventions of Claims 1-7 relate to a work assembling device or a work assembling method wherein work is rotated to move the component assembling surfaces successively to an upwardly-tilted horizontal position. The inventions of Claims 8-10 relate to a work assembling device wherein with bolts inserted in bolt insertion holes in an assembly component, positioning to a predetermined position is effected.				
1. As all a	required additional search fees were timely paid by the applicant, this international search report covers all searchable			
	cearchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of litional fee.			
3. As only	y some of the required additional search fees were timely paid by the applicant, this international search report covers lose claims for which fees were paid, specifically claims Nos.:			
·				
4. No req	uired additional search fees were timely paid by the applicant. Consequently, this international search report is sed to the invention first mentioned in the claims; it is covered by claims Nos.:			
Remark on Pro	The additional search fees were accompanied by the applicant's protest. No protest accompanied the payment of additional search fees.			